

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name Polyken Duct Tape
Use/Size Polymer Based Pressure Sensitive Adhesive
Product Numbers 219, 223LA, 243, 251
Manufacturer/Supplier Covalence Adhesives
Address 25 Forge Parkway
 Franklin, MA 02038
Phone Number (800) 248-7659 (Monday – Friday 8:00 am to 5:00 pm)
Chemtrec Number (800) 424-9300
Revision Date:
MSDS Date: August 10, 2006

This MSDS has been compiled in accordance with - EC Directive 91/155/EC - OSHA's Hazcom Standard (29 CFR 1910.1200)

2. COMPOSITION/INFORMATION ON THE COMPONENTS

Component Name	CAS#/Codes	Concentration	R Phrases	Classification
Polymers and Rubbers	N.A.	<20%	None	None
Hydrocarbon resin	N.A.	<25%	None	None
Inorganic Compound(s)	N.A.	<30%	None	None
Quartz	14808-60-7	<1%	None	None

3. HAZARD IDENTIFICATION

EU Main Hazards Not classified as hazardous.
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Routes of Entry

- Inhalation - Skin contact

Carcinogenic Status

See Section 11 for information.

Target Organs

- Skin

Health Effects - Eyes

Contact may cause irritation due to mechanical abrasion.

Health Effects - Skin

Prolonged, repeated contact with adhesive may cause skin irritation.

Health Effects - Ingestion

Not an expected route of entry during normal handling and use.

Health Effects - Inhalation

Prolonged, repeated inhalation of adhesive may cause dizziness and drowsiness.

4. FIRST AID MEASURES

Eyes

Immediately flood the eye with plenty of water for at least 15 minutes, holding the eye open. Obtain medical attention if soreness or redness persists.

Skin

Wash skin thoroughly with soap and water. Obtain medical attention if blistering occurs or redness persists.

Ingestion

Obtain medical attention immediately.

Inhalation

Remove person to fresh air. Seek medical attention if symptoms persist.

Advice to Physicians

Treat symptomatically.

5. FIRE FIGHTING MEASURES

Extinguishing Media

Water spray, carbon dioxide and dry chemical.

Unusual Fire and Explosion Hazards

Can release hazardous vapors during a fire.

Protective Equipment for Fire-Fighting

Wear full protective clothing and self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

No specific measures necessary. Prevent the material from entering drains or watercourses.

7. HANDLING AND STORAGE

Keep away from heat and sources of ignition. Exposure to high heat or flame can release irritating and toxic fumes. Storage area should be: - cool - dry - well ventilated - away from incompatible materials

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Standards

Exposure limits are listed below, if they exist.

Polymers and Rubbers

None established

Hydrocarbon Resin

None established

Quartz

ACGIH TLV for Quartz (silica-crystalline) is 0.05 mg/m³ measured as respirable fraction of the aerosol

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Control Measures

No specific measures necessary. Good general room ventilation is expected to be adequate to control airborne levels.

Respiratory Protection

Respiratory protection not normally required.

Hand Protection

Not required under normal conditions of use. However, care should be taken to avoid contact with the adhesive.

Eye Protection

Safety glasses

Body Protection

Normal work wear.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State	Polymer and cloth backing with a polymer based pressure sensitive adhesive
Color	Varied
Odor	Slight
pH	Not applicable
Specific Gravity	No data available
Boiling Range/Point (°C/F)	Not applicable
Melting Point (°C/F)	Not applicable
Flash Point (PMCC) (°C/F)	Not known
Explosion Limits (%)	No data available
Vapor Pressure	Not applicable
Density	No data.
Solubility in Water	Not known
Vapor Density (Air = 1)	Not applicable

10. STABILITY AND REACTIVITY

Stability

Stable under normal conditions.

Conditions to Avoid

- Heat - High temperatures

Materials to Avoid

Acids – bases – strong oxidizers

Hazardous Polymerization

Will not occur.

Hazardous Decomposition Products

– oxides of carbon – hydrocarbons – partially oxidized hydrocarbons – traces of alphaethylacrolein and formaldehyde – aldehydes – acrolein – waxes – oligomers – oxygenated hydrocarbons – oxides of nitrogen

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

Low order of acute toxicity.

Chronic Toxicity/Carcinogenicity

This product is not expected to cause long term adverse health effects.

For "inhalable" crystalline silica (quartz): IARC Overall Evaluation is 1 (carcinogenic to humans), the quartz in this formulation is in an adhesive matrix and is not expected to be "inhalable"

Genotoxicity

This product is not expected to cause any mutagenic effects.

Reproductive/Developmental Toxicity

This product is not expected to cause adverse reproductive effects.

12. ECOLOGICAL INFORMATION

Mobility

No relevant studies identified.

Persistence/Degradability

No relevant studies identified.

Bio-accumulation

No relevant studies identified.

Ecotoxicity

The product may be harmful to aquatic organisms.

13. DISPOSAL

Dispose of in accordance with all applicable local and national regulations.

14. TRANSPORT INFORMATION

DOT CFR 172.101 Data	Not Regulated
UN Proper Shipping Name	Not Regulated
UN Class	None.
UN Number	None.
UN Packaging Group	None.
Classification for AIR Transportation (IATA)	Consult current IATA Regulations prior to shipping by air.

15. REGULATORY INFORMATION

EU Label Information

Classification and labelling have been performed according to EU directives 67/548/EEC and 99/45/EC including amendments.

EC Annex I Classification

According to EC Commission Directive 67/548/EEC this product is not classified.

R phrases

None.

15. REGULATORY INFORMATION

S phrases

None.

US REGULATIONS (Federal, State) and INTERNATIONAL CHEMICAL REGISTRATION LAWS**TSCA Listing**

This product contains ingredients that are listed on or exempt from listing on the EPA Toxic Substance Control Act Chemical Inventory.

EINECS Listing

All ingredients in this product have not been verified for inclusion on the European Inventory of Existing Commercial Chemical Substances (EINECS) or specifically exempted.

DSL (Canadian) Listing

All ingredients in this product have not been verified for inclusion on the Domestic Substance List (DSL).

MA Right To Know Law

This product contains the following chemicals on the Massachusetts Right to Know Law: - Quartz (14808-60-7) <1% - Titanium Dioxide (13463-67-7) <2% - BHT (128-37-0) <1% - Amorphous Silica (7631-86-9) <1%

PA Right To Know Law

This product contains the following chemicals on the Pennsylvania Hazardous Substance List: - - - Quartz (14808-60-7) <1% - Titanium Dioxide (13463-67-7) <2% - BHT (128-37-0) <1% - Amorphous Silica (7631-86-9) <1%

NJ Right To Know Law

This product contains the following chemicals on the New Jersey Workplace Hazardous Substance List: - Quartz (14808-60-7) <1% - Titanium Dioxide (13463-67-7) <2% - BHT (128-37-0) <1% - Amorphous Silica (7631-86-9) <1%

California Proposition 65

This product contains the following materials which the State of California has found to cause cancer, birth defects or other reproductive harm: - Quartz (14808-60-7) <1% - Arsenic (7440-38-2) <1ppm - Lead (7439-92-1) <1 ppm - Carbon black (1333-86-4) < 0.1%

SARA Title III Sect. 302 (EHS)

This product does not contain any chemicals subject to SARA Title III Section 302.

SARA Title III Sect. 304

This product does not contain any chemicals subject to SARA Title III Section 304.

SARA Title III Sect. 311/312 Categorization

Immediate (acute)

SARA Title III Sect. 313

This product contains the following chemicals that are listed in Section 313 at or above de minimis concentrations. - none

16. OTHER INFORMATION

NFPA Ratings

NFPA Code for Flammability - 0

NFPA Code for Health - 1

NFPA Code for Reactivity - 0

NFPA Code for Special Hazards - 0

16. OTHER INFORMATION

HMIS Ratings

HMIS Code for Flammability - 0

HMIS Code for Health - 1

HMIS Code for Reactivity - 0

HMIS Code for Personal Protection - See Section 8

Abbreviations

N/A: Denotes no applicable information found or available

CAS#: Chemical Abstracts Service Number

ACGIH: American Conference of Governmental Industrial Hygienists

OSHA: Occupational Safety and Health Administration

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

STEL: Short Term Exposure Limit

NTP: National Toxicology Program

IARC: International Agency for Research on Cancer

R: Risk

S: Safety

LC50: Lethal Concentration 50%

LD50: Lethal Dose 50%

BOD: Biological Oxygen Demand

KoC: Soil Organic Carbon Partition Coefficient

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